



AccuFlo® Zero

Automatic Zero Point Calibration
for Differential Pressure



■ **AccuFlo® Zero**

The AccuFlo Zero reduces maintenance costs for orifice plates, nozzles and other differential pressure based flow meters by over 90% and increases their accuracy considerably.

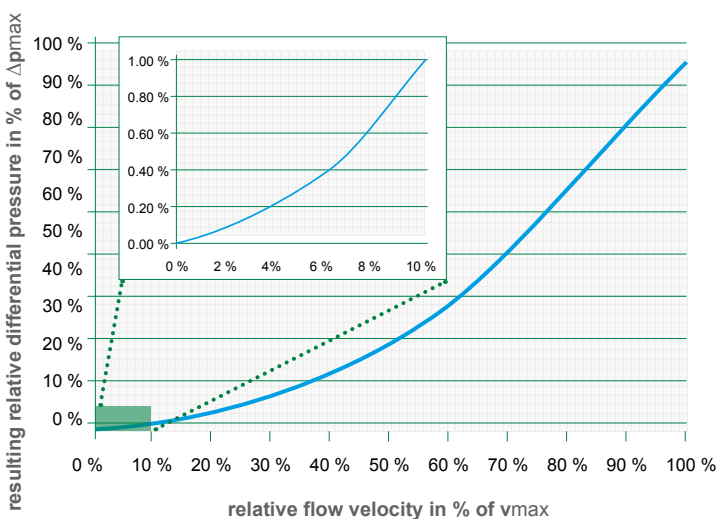
Constantly. Automatically. Reliably.

■ **Background**

At reduced flow rates the usable signal of differential pressure based flow meters are decreased disproportionately.

The figure below illustrates this dilemma. At low flow rates only minimal differential pressure signals are created.

Δp in relation to flow velocity v



■ **The Problem**

Highly accurate differential pressure transmitters suffer from considerable negative impacts at the zero point due to temperature change and long term drift. The consequence: practical shortcomings in stability and accuracy of these transmitters at low differential pressures.

Zero point errors are responsible for most problems and maintenance efforts.

■ **The Consequences**

Most problems are only discovered when flow or energy balances are incorrect. Typical consequences are long discussions and a loss of trust in the used flow metering technology. But even with regular maintenance the responsible personnel cannot change the underlying condition.

■ **The solution**

AccuFlo Zero.

In other words: the automatic zero point calibration is the solution. Periodical and demand driven at the same time.

If the surrounding conditions remain constant the zero point of the transmitter is recalibrated at regular intervals. But the AccuFlo Zero will also detect changing environmental conditions which could have negative impacts on zero point accuracy and perform a new zero point calibration. Everything based on digital communication and compatible with all common transmitter device types.



■ Technical Specifications

Automatic Zero Point Calibration

Cycle length between calibrations	Freely configurable (preset: 24 h)
Temperature trigger	Freely configurable (preset: 10 K temperature difference to last calibration)
Duration of calibration	30 s
Output signal	Last available measurement value is held constant by transmitter during calibration
Commissioning mode	Correction of permanent zero point errors due to uneven wet leg installation
Supported flow meters	All differential pressure based flow meters (ISO 5167 and AGA-3 primary elements, pitot tubes, v-cones, etc.)

Electrical Connection

Supply voltage	24 V
Output	4-20 mA
Configuration	Configuration via interface to AccuMind® flow computer (RS485-interface)

Process and Signal Connection

Material of wetted parts	316Ti / 1.4571
Process connection manifold	IEC 61518 / DIN EN 61518: Groove Ø18,5
Process connection transmitter	IEC 61518 / DIN EN 61518: Type A with spigot
Pressure rating	PN 64

Ambient Temperature

Ambient temperature	-20 ... 50 °C
Climate conditions	Humidity 0-100%, condensation of installed device permitted
Protection class	IP 65 according to IEC 60529
Electromagnetic protection	According to EN55011:2009+A1:2010, Group 1, Class B and EN61326-1:2013

Design

Weight	2,8 kg
Dimension	120 mm x 40 mm x 140 mm
Life expectancy	At least 10.000 calibrations (up to 25 years with standard settings)
Retrofittability	For all differential pressure based flow meters

Certificates and Standards

Pressure Equipment Directive 2014/68/EU	For gases 1 fluid group 1, liquids fluid group 1; fulfills requirements according to Art. 4 (3) (good engineering practice)
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■ Ordering Codes - AccuFlo[®] Zero

AccuFlo Zero-M						
Equipment						
	DHG					Direct mounting (backside) for gas
	DHL					Direct mounting (backside) for liquide
	DSG					Direct mounting (at the side) for gas
	DSL					Direct mounting (at the side) for liquide/steam
	AU					separate mounting for all media ***
Bolts and Nuts						
	MAXX					M10, XX:thread length in existing manifold
	UAXX					7/16" UNF, XX:thread length in existing manifold
Cycle Time for Long Time Drift						
		hh				to be specified in hours (standard 24 hours)
		AM				Controlled by compact calculator AccuMind ****
Temperature Intervall						
			KK			to be specified in Kelvin (standard 10 Kelvin)
			AM			Controlled by compact calculator AccuMind ****
Options						
			0			without
			V			2 vent valves for dp-transmitter **
			Z			special options
Special Design						
			0			without
			ZZ			on request

** advised for liquid and steam applications (standard)

*** without electrical or signal cables

**** only possible in combination

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